|         | <b>JPER</b>                      |                         |         |   |         |                                      |
|---------|----------------------------------|-------------------------|---------|---|---------|--------------------------------------|
|         |                                  |                         |         |   |         |                                      |
|         |                                  |                         |         |   |         |                                      |
| LUE THE | READ SUMMARY                     |                         |         |   |         |                                      |
|         |                                  |                         |         |   |         |                                      |
| ANDARD  | GLUE THREAD                      |                         |         |   |         |                                      |
| Туре    | Characteristics                  | to be used for:         | m/kg    | kg/spool                                | m/spool | for Kuper machines:                  |
| .,,,,   | - Characterious                  | 10 20 4004 10.1         | approx. | approx.                                 | approx. | ioi reapor maorimoo:                 |
| 1110    | thin thread                      | microveneer and as      | 12,500  | 1,35 - 1,4                              | 16,800  | FW with IIIK, FW/Q,                  |
|         |                                  | double thread           |         | ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | ,       | FW/1200 E, FW/L-1200/IIIK            |
| 1130    | thin thread with higher          | rough veneer            | 10,750  | 1,3 - 1,35                              | 14,200  | FW with IIIK                         |
|         | quantity of hot melt             |                         |         |   |         |                                      |
| 1210    | medium thick thread              | sapwood veneer          | 9,700   | 1,35 - 1,4                              | 13,000  | FW with IIIK                         |
| 1220    | standard thread                  | standard sliced veneer  | 8,400   | 1,3 - 1,35                              | 11,100  | FW with IIIK                         |
| 1230    | standard thread with higher      | rough veneer            | 5990    | 1,3 - 1,35                              | 7,900   | FW with IIIK                         |
|         | quantity of hot melt             |                         |         |   |         |                                      |
| 1320    | thread with stronger glass fibre | peeled veneer and       | 6,660   | 1,4 - 1,45                              | 9,450   | FW, FW/D, all with IIIK              |
|         |                                  | together with type 1220 |         |   |         |                                      |
| P 60    | medium thick standard thread     |                         |         | 80 g                                    | 560     | Pollma HFZ/2 hand gluer              |
| K12     | medium thick standard thread     |                         |         | 150 g                                   | 950     | FW/Mini 420+630, hand                |
|         |                                  |                         |         |   |         | gluer KHL/1, KHL/2, Pollma HFZ/4     |
| K3      | medium thick standard thread     |                         |         | 180 g                                   | 1,350   | KHL/1, KHL/2                         |
| LYESTE  | RPROOF GLUE THREAD               |                         |         |   |         |                                      |
|         |                                  |                         |         |   |         |                                      |
| 2110    | thin thread                      | microveneer and as      | 13,300  | 1,7 - 1,8                               | 23,000  | FW, FW/J 920 with hot air            |
|         |                                  | double thread           | •       |   | •       | heating tube system                  |
| 2210    | standard thread                  | standard sliced veneer  | 12,500  | 1,7 - 1,75                              | 21,000  | FW/J 920, FW, EMZ/1,                 |
|         |                                  |                         |         |   |         | all with hot air heating tube        |
| 2220    | standard thread with higher      | rough veneer            | 8,600   | 1,6 - 1,7                               | 14,000  | FW/J, FW, EMZ/1, EMZ/2               |
|         | quantity of hot melt             |                         |         |   |         | with hot air heating tube system     |
| 2320    | thread with stronger glass fibre | peeled veneer           | 5,600   | 1,6 - 1,7                               | 9,250   | FW/J, FW, EMZ/1, EMZ/2               |
|         |                                  |                         |         |   |         | all with hot air heating tube systen |